

BEST AVAILABLE COPYAmendment to the Specification

Please amend the specification page 1 (lines 13 through 25) and page 2 (lines 1 through 17) to read as follows:

Referring to Fig. 1 and Fig. 1 (A), the characters of the prior art gear fixed device of the spring driving musical movement reduction device are: installing a friction unit a12, a bilateral gear a13 in a support frame set 11 made by punching an iron plate therein, and parallelizing a step spur gear a14 in a shaft bracket 15 of said support frame set 11, then riveting said shaft bracket 15; the material of said support frame set 11 is iron, and the collocated step spur gear a14 is made with project plastic material; the main composed disadvantages are:

- (1) The ironed support frame set 11 easily produces feathered edges upon pouching, which effects the movement of said bilateral gear a13 and said step spur gear a14, also accelerates the attrition of each gear;
- (2) Said support frame set 11 also easily becomes deformed during the electroplating progress, which makes the step spur gear a14 hard to be installed and cause noise upon moving;
- (3) To avoid the step spur gear a14 slip, the shaft bracket 15 needs to be riveted through quadratic process, however the shaft bracket 15 easily causes variable due to over pressing to make the step spur gear a14 rotate not smooth or even could not rotate, which causes whole structure produce disadvantages.

With respect the prior art gear fixed device of the spring driving musical movement reduction device, please also refer to the structure showing as Fig.2 and Fig.2 (A), which parallelizes a step spur gear b21, a friction unit b22 and a bilateral gear b23 in a gear concave groove of a musical movement base b21, and covers up a plastic spring cover 25 to make an extension portion 26 and another extension portion a27 of said spring cover 25 mutually cooperate to press a step spur gear b21; however, the main composed disadvantages are:

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- (1) The step spur gear 21 could not be effectively pressed due to the spring cover 25 deformed, which effects said step spur gear 21 move regularly.
- (2) To fix the step spur gear 21 needs to use an extension portion 28 of the spring cover 25 to rivet and fix, however, the extension portion 28 often becomes deformed due to very complicated shape to cause pressing default.